

Richard Sachs Cycles
2 Main Street
Chester, Connecticut 06412

FRAME ORDER

Model _____

Size _____

Rear hub width _____

Type of brake _____

Color _____

Rider's weight _____

Special instructions:

OPTIONS

To standard model:

- a. Brake cable guides on top tube.
- b. Campagnolo gear levers, brazed-on.
- c. Campagnolo Super Record headset.
- d. Cinelli cast bracket shell.

To both models:

- e. Second set water bottle lugs.
- f. Silca pump painted to match frame.
- g. Braze-ons for handlebar controls.
- h. Allen-head fasteners for Campagnolo brake bolts.
- i. Bolts supplied and fitted for h. above.
- j. Cantilever brake studs (4).
- k. Touring rack mounts on seat stays.
- l. Mixed tubing, i.e. Columbus and '531'.
- m. Brazed-on pump peg.
- n. Extra charge for over 65cm. and under 50cm. frame size.
- o. Campagnolo overshift on rear dropout.
- p. Contrasting paint panels.

Richard Sachs
Cycles



I am pleased to offer to the public my limited production of racing and touring frames which are entirely built by me in Chester, Connecticut. My purpose is to offer a frame which will have a greater appeal than the finest Continental makes by giving complete attention to the frame as a piece of metal sculpture. Besides riding the bike, one of my finest pleasures is constructing a frame that is appreciated not only as a well balanced machine, but as a tailor made work of art.

Richard Sachs

FEATURED IN ALL FRAMES!

- * Columbus tubing in the appropriate gauge to suit frame size and use.
- * Nervex-Dubois short-point lugs with small cutouts, highlighted in contrasting colors.
- * Ornamental reinforcements at both rear stay bridges and inside fork crown.
- * Fully silver-soldered construction.
- * Fluted-style seat stay connection.
- * Finished in multiple coats of oven-baked Dupont Imron paint in any color.
- * Appropriate geometry to suit racing or touring use, in sizes 50cm. to 65cm. Smaller or larger sizes available at extra cost.

SIGNATURE FRAME - A special edition featuring remachined Campagnolo short road dropouts, initial-engraved investment cast fork crown, and special Columbus double-tapered seat stays. Brazed on fittings include Campagnolo cable guides on the bracket, specially finished water bottle lugs on the down tube, brake cable guides on the top tube, and Campagnolo gear lever assembly brazed and fitted to the down tube. A Campagnolo seatbolt and Super Record headset are supplied, installed. The use of an investment cast Cinelli bracket shell assures close tolerances and a precision bearing fit.

STANDARD MODEL - Standard fittings include Campagnolo cable guides on the bracket, water bottle cage lugs on the down tube, and a lever catch on the down tube. This frame, fitted with a Garagtte bracket shell, is supplied with a Campagnolo seatbolt and Record headset, installed.

Frames are normally supplied for road racing use with clearances for 120 mm hubs and short-reach brakes.

Because of varied ideas of what constitutes the touring and track frame, these models are offered by special request only. These will be constructed to suit particular requirements of the buyer, be it sprinting, weekend riding, or continental touring.

